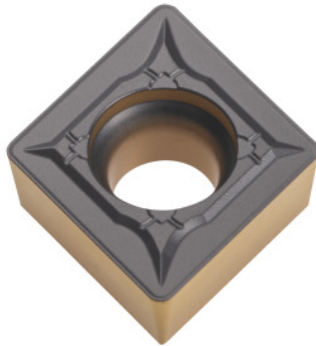


**CCMT 120412, Grade: CA115P****Order data**

Order number	260206 CA115P
GTIN	4960664045372
Item class	25E

**Technical description**

Grade	CA115P
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
ISO code indexable insert	CCMT 120412
Cutting speed $v_c$ main application	90 - 340 m/min
Number of changes/inserts	2
Tool material	Carbide
Main application	P
Feed $f$	0.1 - 0.3 mm/rev.
Tolerance	M
Cutting depth $a_p$	0.5 - 3 mm
Chip breaker	GK

Corner radius	0.4 mm
Type of product	Indexable insert for turning