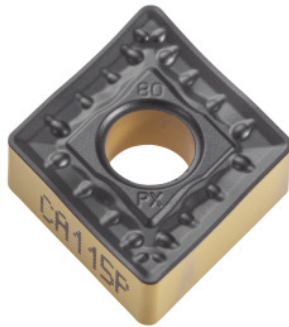



CNMM 120412, Grade: CA115P

Order data

Order number	250492 CA115P
GTIN	4960664043057
Item class	25E

Technical description

Corner radius	1.2 mm
ISO code indexable insert	CNMM 120412
Cutting speed v_c main application	170 - 380 m/min
Cutting depth a_p	1 - 11 mm
Main application	P
Tool material	Carbide
Number of changes/inserts	4
Cutting conditions	continuous
Feed f	0.25 - 0.9 mm/rev.
Grade	CA115P
Finishing/roughing assignment	Roughing
Chip breaker	PX

Type of product

Indexable insert for turning