

**CNMG 190616, Grade: CA115P****Order data**

Order number	250384 CA115P
GTIN	4960664043026
Item class	25E

Technical description

Main application	P
Corner radius	1.6 mm
Finishing/roughing assignment	Roughing
Cutting speed v_c main application	170 - 380 m/min
Number of changes/inserts	4
ISO code indexable insert	CNMG 190616
Chip breaker	PH
Cutting conditions	continuous
Tool material	Carbide
Grade	CA115P
Feed f	0.28 - 0.88 mm/rev.
Cutting depth a_p	1 - 10 mm

Type of product

Indexable insert for turning