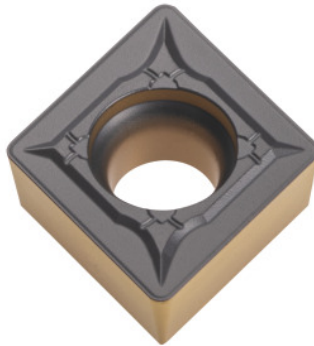


**CCMT 060202, Grade: CA115P****Order data**

Order number	260192 CA115P
GTIN	4960664045327
Item class	25E

**Technical description**

Cutting speed $v_c$ main application	90 - 340 m/min
Number of changes/inserts	2
Corner radius	0.4 mm
Main application	P
Cutting conditions	continuous
Tolerance	M
ISO code indexable insert	CCMT 060204
Chip breaker	GK
Feed $f$	0.1 - 0.3 mm/rev.
Grade	CA115P
Finishing/roughing assignment	Finishing
Tool material	Carbide

Cutting depth $a_p$	0.5 - 3 mm
Type of product	Indexable insert for turning