

**DC.T 11T304, Grade: CA115P****Order data**

Order number	260386 CA115P
GTIN	4960664045907
Item class	25E

Technical description

Tolerance	M
Cutting conditions	continuous
Chip breaker	HQ
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting depth a_p	0.5 - 1.5 mm
ISO code indexable insert	DCMT 11T304
Cutting speed v_c main application	120 - 340 m/min
Main application	P
Feed f	0.05 - 0.25 mm/rev.
Grade	CA115P
Tool material	Carbide

Corner radius	0.4 mm
Type of product	Indexable insert for turning