

**DNMG 150612, Grade: CA115P****Order data**

Order number	250798 CA115P
GTIN	4960664046270
Item class	25E

Technical description

Corner radius	1.2 mm
Cutting speed v_c main application	180 - 400 m/min
Cutting conditions	continuous
Tool material	Carbide
Chip breaker	PMG
Main application	P
Cutting depth a_p	0.5 - 5 mm
ISO code indexable insert	DNMG 150612
Feed f	0.15 - 0.6 mm/rev.
Number of changes/inserts	4
Grade	CA115P
Finishing/roughing assignment	Finishing

Type of product

Indexable insert for turning