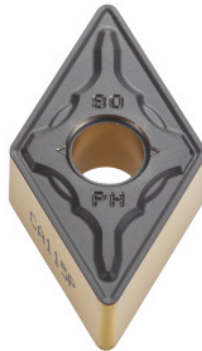



DNMG 150612, Grade: CA115P

Order data

Order number	250893 CA115P
GTIN	4960664040841
Item class	25E

Technical description

Cutting conditions	continuous
Number of changes/inserts	4
Cutting speed v_c main application	170 - 380 m/min
Feed f	0.25 - 0.6 mm/rev.
Main application	P
Cutting depth a_p	1 - 5 mm
ISO code indexable insert	DNMG 150612
Tool material	Carbide
Corner radius	1.2 mm
Finishing/roughing assignment	Roughing
Chip breaker	PH
Grade	CA115P

Type of product

Indexable insert for turning