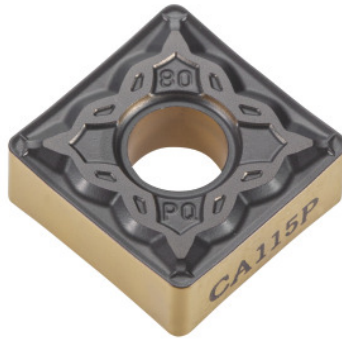



SNMG 120404, Grade: CA115P

Order data

Order number	251162 CA115P
GTIN	4960664041008
Item class	25E

Technical description

Number of changes/inserts	4
Feed f	0.13 - 0.4 mm/rev.
Cutting speed v_c main application	180 - 400 m/min
ISO code indexable insert	SNMG 120404
Chip breaker	PQ
Cutting conditions	continuous
Cutting depth a_p	0.2 - 2.5 mm
Main application	P
Grade	CA115P
Tool material	Carbide
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm

Type of product

Indexable insert for turning