

**TNMG 160408, Grade: CA115P****Order data**

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| Order number | 251583 CA115P |
| GTIN | 4960664046331 |
| Item class | 25E |

Technical description

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|--------------------------------------|--------------------|
| Tool material | Carbide |
| Finishing/roughing assignment | Finishing |
| ISO code indexable insert | TNMG 160408 |
| Grade | CA115P |
| Cutting conditions | continuous |
| Cutting depth a_p | 0.5 - 5 mm |
| Chip breaker | PMG |
| Feed f | 0.15 - 0.5 mm/rev. |
| Cutting speed v_c main application | 180 - 400 m/min |
| Number of changes/inserts | 6 |
| Corner radius | 0.8 mm |
| Main application | P |

Type of product

Indexable insert for turning