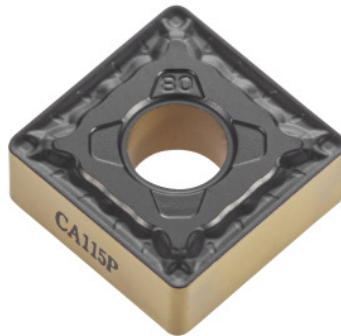


**SNMG 120408, Grade: CA115P****Order data**

Order number	251254 CA115P
GTIN	4960664046294
Item class	25E

Technical description

Corner radius	0.4 mm
Grade	CA115P
Chip breaker	PMG
Tool material	Carbide
Feed f	0.15 - 0.5 mm/rev.
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Cutting speed v_c main application	180 - 400 m/min
Cutting depth a_p	0.5 - 5 mm
Main application	P
Finishing/roughing assignment	Finishing
Cutting conditions	continuous

Type of product

Indexable insert for turning