

**TNMG 160408, Grade: CA115P****Order data**

Order number	251474 CA115P
GTIN	4960664042029
Item class	25E

**Technical description**

Tool material	Carbide
Grade	CA115P
Finishing/roughing assignment	Finishing
Number of changes/inserts	6
Main application	P
Corner radius	0.8 mm
Cutting conditions	continuous
Feed f	0.13 - 0.4 mm/rev.
Chip breaker	PQ
Cutting speed $v_c$ main application	180 - 400 m/min
Cutting depth $a_p$	0.2 - 2.5 mm
ISO code indexable insert	TNMG 160408
Type of product	Indexable insert for turning