

**TNMG 160404, Grade: CA115P****Order data**

Order number	251472 CA115P
GTIN	4960664042012
Item class	25E

Technical description

Cutting depth a_p	0.2 - 2.5 mm
Tool material	Carbide
Corner radius	0.4 mm
Feed f	0.13 - 0.4 mm/rev.
Number of changes/inserts	6
Main application	P
Cutting speed v_c main application	180 - 400 m/min
Finishing/roughing assignment	Finishing
Chip breaker	PQ
Grade	CA115P
Cutting conditions	continuous
ISO code indexable insert	TNMG 160404

Type of product

Indexable insert for turning