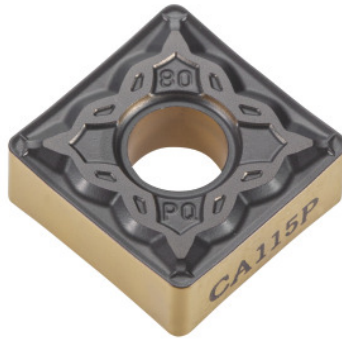


**SNMG 120408, Grade: CA115P****Order data**

Order number	251164 CA115P
GTIN	4960664041015
Item class	25E

**Technical description**

Cutting depth $a_p$	0.2 - 2.5 mm
Grade	CA115P
Cutting speed $v_c$ main application	180 - 400 m/min
Number of changes/inserts	4
Main application	P
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Cutting conditions	continuous
ISO code indexable insert	SNMG 120408
Chip breaker	PQ
Feed $f$	0.13 - 0.4 mm/rev.
Tool material	Carbide

Type of product

Indexable insert for turning