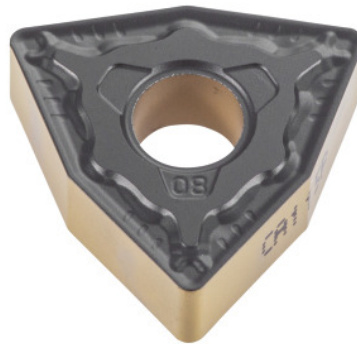



**WN.G 080404, Grade: CA115P**

**Order data**

Order number	252112 CA115P
GTIN	4960664046393
Item class	25E

**Technical description**

Feed f	0.15 - 0.6 mm/rev.
Grade	CA115P
Finishing/roughing assignment	Finishing
Number of changes/inserts	6
Cutting conditions	continuous
Cutting speed $v_c$ main application	180 - 400 m/min
Chip breaker	PMG
Tool material	Carbide
Corner radius	0.4 mm
Tolerance	M
ISO code indexable insert	WN.G 080404
Cutting depth $a_p$	0.5 - 5 mm

Main application	P
Type of product	Indexable insert for turning