

**TNMG 220408, Grade: CA115P****Order data**

Order number	251587 CA115P
GTIN	4960664046362
Item class	25E

Technical description

Tool material	Carbide
Cutting depth a_p	0.5 - 5 mm
Feed f	0.15 - 0.5 mm/rev.
Corner radius	0.8 mm
Cutting conditions	continuous
Chip breaker	PMG
Grade	CA115P
Main application	P
Cutting speed v_c main application	180 - 400 m/min
ISO code indexable insert	TNMG 220408
Number of changes/inserts	6
Finishing/roughing assignment	Finishing

Type of product

Indexable insert for turning