

**VNMG 160404, Grade: CA115P****Order data**

Order number	251752 CA115P
GTIN	4960664042159
Item class	25E

Technical description

Cutting depth a_p	0.2 - 2.5 mm
Chip breaker	PQ
Main application	P
Grade	CA115P
Cutting speed v_c main application	180 - 400 m/min
Feed f	0.13 - 0.4 mm/rev.
Corner radius	0.8 mm
ISO code indexable insert	VNMG 160408
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Tool material	Carbide
Cutting conditions	continuous

Type of product

Indexable insert for turning