

**WNMG 080404 wiper, Grade: CA115P****Order data**

Order number	252113 CA115P
GTIN	4960664044269
Item class	25E

**Technical description**

Main application	P
Cutting speed $v_c$ main application	180 - 400 m/min
Feed $f$	0.14 - 0.55 mm/rev.
Grade	CA115P
Corner radius	0.4 mm
Number of changes/inserts	6
Cutting conditions	continuous
ISO code indexable insert	WNMG 080404
Chip breaker	WQ
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting depth $a_p$	0.5 - 3 mm

Type of product

Indexable insert for turning