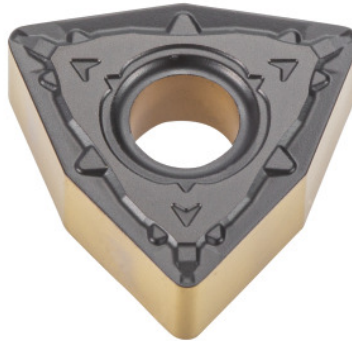


**WNMG 080408 wiper, Grade: CA115P****Order data**

Order number	252015 CA115P
GTIN	4960664044221
Item class	25E

**Technical description**

Cutting conditions	continuous
Number of changes/inserts	6
Tool material	Carbide
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Main application	P
Cutting speed $v_c$ main application	180 - 400 m/min
Grade	CA115P
Chip breaker	WP
Cutting depth $a_p$	0.3 - 1.2 mm
Feed $f$	0.06 - 0.42 mm/rev.
ISO code indexable insert	WNMG 080408

Type of product

Indexable insert for turning