

**WNMG 080404, Grade: CA115P****Order data**

Order number	252012 CA115P
GTIN	4960664044603
Item class	25E

Technical description

ISO code indexable insert	WNMG 080404
Cutting speed v_c main application	180 - 400 m/min
Chip breaker	HQ
Tool material	Carbide
Number of changes/inserts	6
Corner radius	0.4 mm
Feed f	0.07 - 0.3 mm/rev.
Cutting conditions	continuous
Grade	CA115P
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 2 mm
Main application	P

Type of product

Indexable insert for turning