

**WNMG 080408, Grade: CA115P****Order data**

Order number	252014 CA115P
GTIN	4960664044719
Item class	25E

Technical description

Cutting depth a_p	0.5 - 2 mm
Feed f	0.07 - 0.3 mm/rev.
Tool material	Carbide
Chip breaker	HQ
Main application	P
Corner radius	0.8 mm
Grade	CA115P
ISO code indexable insert	WNMG 080408
Cutting conditions	continuous
Cutting speed v_c main application	180 - 400 m/min
Number of changes/inserts	6
Finishing/roughing assignment	Finishing

Type of product

Indexable insert for turning