

**VNMG 160408, Grade: CA115P****Order data**

Order number	251754 CA115P
GTIN	4960664042166
Item class	25E

**Technical description**

Chip breaker	PQ
Grade	CA115P
Cutting speed $v_c$ main application	180 - 400 m/min
Number of changes/inserts	4
Main application	P
Cutting depth $a_p$	0.2 - 2.5 mm
Cutting conditions	continuous
Feed $f$	0.13 - 0.4 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160404
Corner radius	0.4 mm

Type of product

Indexable insert for turning