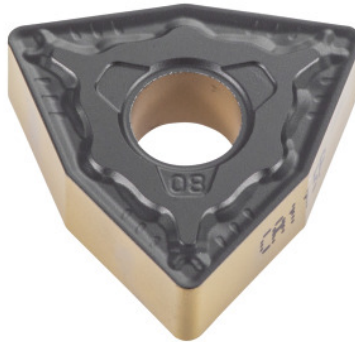


**WNMG 080416, Grade: CA115P****Order data**

Order number	252118 CA115P
GTIN	4960664046423
Item class	25E

Technical description

Feed f	0.15 - 0.6 mm/rev.
Cutting conditions	continuous
ISO code indexable insert	WNMG 080416
Chip breaker	PMG
Tolerance	M
Corner radius	1.6 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Grade	CA115P
Main application	P
Cutting depth a_p	0.5 - 5 mm
Cutting speed v_c main application	180 - 400 m/min

Number of changes/inserts	6
Type of product	Indexable insert for turning