

**WNMG 080412 wiper, Grade: CA115P****Order data**

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|--------------|---------------|
| Order number | 252117 CA115P |
| GTIN | 4960664044559 |
| Item class | 25E |

Technical description

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|--------------------------------------|---------------------|
| Grade | CA115P |
| Finishing/roughing assignment | Finishing |
| Main application | P |
| ISO code indexable insert | WNMG 080412 |
| Tool material | Carbide |
| Number of changes/inserts | 6 |
| Cutting speed v_c main application | 180 - 400 m/min |
| Corner radius | 1.2 mm |
| Cutting conditions | continuous |
| Feed f | 0.14 - 0.55 mm/rev. |
| Chip breaker | WQ |
| Cutting depth a_p | 0.5 - 3 mm |

Type of product

Indexable insert for turning