

**WNMG 080408 wiper, Grade: CA115P****Order data**

Order number	252115 CA115P
GTIN	4960664044276
Item class	25E

Technical description

Corner radius	0.8 mm
Chip breaker	WQ
Cutting speed v_c main application	180 - 400 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
Feed f	0.14 - 0.55 mm/rev.
Cutting conditions	continuous
Number of changes/inserts	6
Cutting depth a_p	0.5 - 3 mm
Main application	P
ISO code indexable insert	WNMG 080808
Grade	CA115P

Type of product

Indexable insert for turning