

**CC.T 060204, Grade: CA115P****Order data**

Order number	260092 CA115P
GTIN	4960664045396
Item class	25E

**Technical description**

Feed f	0.05 - 0.25 mm/rev.
Corner radius	0.4 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Tolerance	M
Chip breaker	HQ
Cutting depth $a_p$	0.5 - 2.5 mm
Grade	CA115P
Cutting conditions	continuous
ISO code indexable insert	CCMT060204-HQ CA115P
Cutting speed $v_c$ main application	90 - 270 m/min

Main application	P
Type of product	Indexable insert for turning