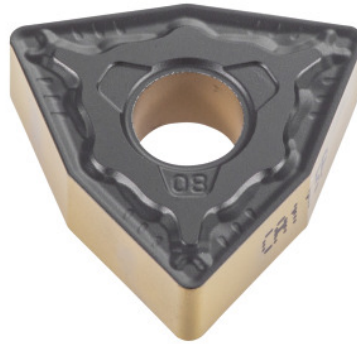



**WNMG 080412, Grade: CA115P**

**Order data**

Order number	252116 CA115P
GTIN	4960664046416
Item class	25E

**Technical description**

Chip breaker	PMG
Cutting speed $v_c$ main application	180 - 400 m/min
Feed $f$	0.15 - 0.6 mm/rev.
Tool material	Carbide
Tolerance	M
Number of changes/inserts	6
ISO code indexable insert	WNMG 080412
Cutting conditions	continuous
Main application	P
Finishing/roughing assignment	Finishing
Corner radius	1.2 mm
Grade	CA115P

Cutting depth $a_p$	0.5 - 5 mm
Type of product	Indexable insert for turning