

**CC.T 09T302, Grade: CA115P****Order data**

Order number	260096 CA115P
GTIN	4960664045402
Item class	25E

Technical description

Cutting speed v_c main application	90 - 270 m/min
ISO code indexable insert	CCMT09T302-HQ CA115P
Cutting conditions	continuous
Feed f	0.05 - 0.25 mm/rev.
Grade	CA115P
Corner radius	0.4 mm
Number of changes/inserts	2
Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	HQ
Finishing/roughing assignment	Finishing
Tool material	Carbide
Main application	P

Tolerance	M
Type of product	Indexable insert for turning