

**CCMT 060204 wiper, Grade: CA115P****Order data**

Order number	260094 CA115P
GTIN	4960664045211
Item class	25E

Technical description

Tolerance	M
Cutting speed v_c main application	120 - 270 m/min
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Main application	P
Cutting conditions	continuous
Chip breaker	WP
Grade	CA115P
Feed f	0.07 - 0.5 mm/rev.
Number of changes/inserts	2

Cutting depth a_p	0.1 - 1.5 mm
Type of product	Indexable insert for turning