

**CCMT 09T308, Grade: CA115P****Order data**

Order number	260098 CA115P
GTIN	4960664045426
Item class	25E

Technical description

Cutting speed v_c main application	90 - 270 m/min
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Tool material	Carbide
ISO code indexable insert	CCMT09T308-HQ CA115P
Tolerance	M
Chip breaker	HQ
Number of changes/inserts	2
Cutting depth a_p	0.5 - 2.5 mm
Main application	P
Feed f	0.05 - 0.25 mm/rev.
Grade	CA115P

Corner radius	0.4 mm
Type of product	Indexable insert for turning