

**CCMT 060202 wiper, Grade: CA115P****Order data**

Order number	260093 CA115P
GTIN	4960664045204
Item class	25E

**Technical description**

ISO code indexable insert	CCMT 060202
Tool material	Carbide
Finishing/roughing assignment	Finishing
Grade	CA115P
Main application	P
Tolerance	M
Cutting depth $a_p$	0.1 - 1.5 mm
Number of changes/inserts	2
Corner radius	0.2 mm
Cutting speed $v_c$ main application	120 - 270 m/min
Chip breaker	WP
Feed $f$	0.07 - 0.5 mm/rev.

Cutting conditions	continuous
Type of product	Indexable insert for turning