

**CCMT 09T308 wiper, Grade: CA115P****Order data**

Order number	260100 CA115P
GTIN	4960664045259
Item class	25E

Technical description

Tool material	Carbide
Finishing/roughing assignment	Finishing
Tolerance	M
Grade	CA115P
Main application	P
Cutting depth a_p	0.1 - 1.5 mm
Feed f	0.07 - 0.5 mm/rev.
ISO code indexable insert	CCMT 09T308
Cutting speed v_c main application	120 - 270 m/min
Corner radius	0.4 mm
Chip breaker	WP
Number of changes/inserts	2

Cutting conditions	continuous
Type of product	Indexable insert for turning