

**DCMX 070204 Wiper, Grade: CA115P****Order data**

Order number	260383 CA115P
GTIN	4960664045662
Item class	25E

Technical description

Cutting speed v_c main application	120 - 340 m/min
Chip breaker	WP
Finishing/roughing assignment	Finishing
Main application	P
Grade	CA115P
Number of changes/inserts	2
Feed f	0.1 - 0.45 mm/rev.
Cutting depth a_p	0.15 - 1 mm
Tool material	Carbide
ISO code indexable insert	DCMX 070204
Tolerance	M
Corner radius	0.4 mm

Cutting conditions	continuous
Type of product	Indexable insert for turning