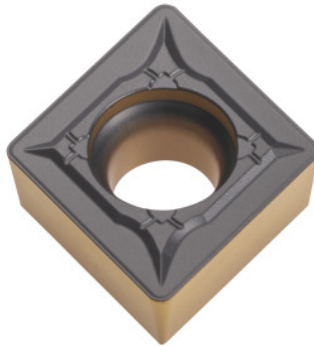


**CCMT 120404, Grade: CA115P****Order data**

Order number	260202 CA115P
GTIN	4960664045358
Item class	25E

Technical description

Tolerance	M
Grade	CA115P
ISO code indexable insert	CCMT 120404
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	GK
Cutting conditions	continuous
Number of changes/inserts	2
Cutting depth a_p	0.5 - 3 mm
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	90 - 340 m/min
Tool material	Carbide
Corner radius	0.4 mm

Main application	P
Type of product	Indexable insert for turning