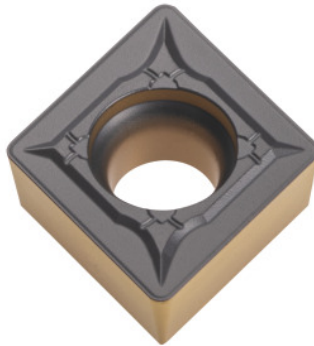


**CC.T 09T304, Grade: CA115P****Order data**

Order number	260196 CA115P
GTIN	4960664045341
Item class	25E

Technical description

Grade	CA115P
Cutting depth a_p	0.5 - 3 mm
Chip breaker	GK
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting speed v_c main application	90 - 340 m/min
ISO code indexable insert	CCMT 09T304
Cutting conditions	continuous
Tool material	Carbide
Tolerance	M
Main application	P
Corner radius	0.4 mm

Feed f	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning