

**CCMT 09T304 wiper, Grade: CA115P****Order data**

Order number	260099 CA115P
GTIN	4960664045242
Item class	25E

**Technical description**

Main application	P
Chip breaker	WP
Finishing/roughing assignment	Finishing
Feed f	0.07 - 0.5 mm/rev.
Cutting speed $v_c$ main application	120 - 270 m/min
Cutting conditions	continuous
ISO code indexable insert	CCMT 09T304
Cutting depth $a_p$	0.1 - 1.5 mm
Grade	CA115P
Corner radius	0.4 mm
Number of changes/inserts	2
Tool material	Carbide

Tolerance	M
Type of product	Indexable insert for turning