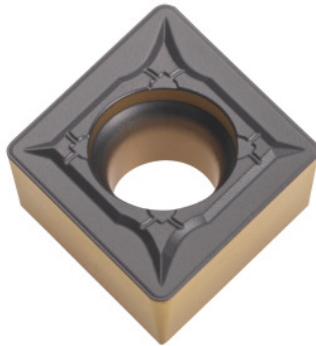


**CCMT 09T302, Grade: CA115P****Order data**

Order number	260194 CA115P
GTIN	4960664045334
Item class	25E

**Technical description**

Cutting depth $a_p$	0.5 - 3 mm
ISO code indexable insert	CCMT 09T302
Main application	P
Chip breaker	GK
Tool material	Carbide
Grade	CA115P
Cutting conditions	continuous
Number of changes/inserts	2
Feed $f$	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Tolerance	M

Cutting speed  $v_c$  main application

90 - 340 m/min

Type of product

Indexable insert for turning