

**DC.T 070204, Grade: CA115P****Order data**

Order number	260382 CA115P
GTIN	4960664045877
Item class	25E

Technical description

Main application	P
Feed f	0.05 - 0.25 mm/rev.
ISO code indexable insert	DCMT 070204
Cutting depth a_p	0.5 - 1.5 mm
Chip breaker	HQ
Cutting conditions	continuous
Grade	CA115P
Tool material	Carbide
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Tolerance	M
Number of changes/inserts	2

Cutting speed v_c main application

120 - 340 m/min

Type of product

Indexable insert for turning