

**DC.T 070202, Grade: CA115P****Order data**

Order number	260381 CA115P
GTIN	4960664045860
Item class	25E

Technical description

Tolerance	M
ISO code indexable insert	DCMT 070202
Feed f	0.05 - 0.25 mm/rev.
Cutting speed v_c main application	120 - 340 m/min
Tool material	Carbide
Main application	P
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Corner radius	0.2 mm
Cutting conditions	continuous
Cutting depth a_p	0.5 - 1.5 mm
Grade	CA115P

Chip breaker	HQ
Type of product	Indexable insert for turning