

**DCMT 070204, Grade: CA115P****Order data**

Order number	260483 CA115P
GTIN	4960664045815
Item class	25E

Technical description

ISO code indexable insert	DCMT 070204
Cutting speed v_c main application	120 - 340 m/min
Chip breaker	GK
Corner radius	0.4 mm
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Tool material	Carbide
Main application	P
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	continuous
Tolerance	M
Grade	CA115P

Cutting depth a_p	0.5 - 3 mm
Type of product	Indexable insert for turning