

**DCMT 11T302, Grade: CA115P****Order data**

Order number	260488 CA115P
GTIN	4960664045839
Item class	25E

Technical description

Chip breaker	GK
Grade	CA115P
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 3 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting conditions	continuous
Corner radius	0.2 mm
Main application	P
ISO code indexable insert	DCMT 11T302
Cutting speed v_c main application	120 - 340 m/min
Tolerance	M

Number of changes/inserts	2
Type of product	Indexable insert for turning