

**DCMX 11T304 Wiper, Grade: CA115P****Order data**

Order number	260388 CA115P
GTIN	4960664045693
Item class	25E

Technical description

Cutting conditions	continuous
Tolerance	M
Grade	CA115P
Number of changes/inserts	2
Tool material	Carbide
ISO code indexable insert	DCMX 11T304
Main application	P
Feed f	0.1 - 0.45 mm/rev.
Corner radius	0.4 mm
Chip breaker	WP
Cutting speed v_c main application	120 - 340 m/min
Cutting depth a_p	0.15 - 1 mm

Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning