

**DCMT 070202, Grade: CA115P****Order data**

Order number	260481 CA115P
GTIN	4960664045808
Item class	25E

Technical description

Grade	CA115P
Cutting conditions	continuous
Corner radius	0.2 mm
Main application	P
Finishing/roughing assignment	Finishing
ISO code indexable insert	DCMT 070202
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Number of changes/inserts	2
Tolerance	M
Cutting depth a_p	0.5 - 3 mm
Chip breaker	GK

Cutting speed v_c main application

120 - 340 m/min

Type of product

Indexable insert for turning