

**DCMT 11T308, Grade: CA115P****Order data**

Order number	260387 CA115P
GTIN	4960664045914
Item class	25E

Technical description

Grade	CA115P
Number of changes/inserts	2
Corner radius	0.8 mm
Tool material	Carbide
Chip breaker	HQ
Cutting conditions	continuous
Main application	P
Tolerance	M
Cutting speed v_c main application	120 - 340 m/min
ISO code indexable insert	DCMT 11T308
Cutting depth a_p	0.5 - 1.5 mm
Finishing/roughing assignment	Finishing

Feed f	0.05 - 0.25 mm/rev.
Type of product	Indexable insert for turning