


DC.T 11T304, Grade: CA115P

Order data

Order number	260490 CA115P
GTIN	4960664045846
Item class	25E

Technical description

Feed f	0.1 - 0.3 mm/rev.
Grade	CA115P
Cutting speed v_c main application	120 - 340 m/min
Corner radius	0.4 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Tolerance	M
ISO code indexable insert	DCMT 11T304
Number of changes/inserts	2
Cutting depth a_p	0.5 - 3 mm
Cutting conditions	continuous
Chip breaker	GK

Main application	P
Type of product	Indexable insert for turning