

**DC.T 11T308, Grade: CA115P****Order data**

Order number	260492 CA115P
GTIN	4960664045853
Item class	25E

**Technical description**

Main application	P
Grade	CA115P
ISO code indexable insert	DCMT 11T308
Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Number of changes/inserts	2
Cutting speed $v_c$ main application	120 - 340 m/min
Tool material	Carbide
Cutting depth $a_p$	0.5 - 3 mm
Chip breaker	GK
Corner radius	0.8 mm

Tolerance	M
Type of product	Indexable insert for turning