

**VBMT 110304, Grade: CA115P****Order data**

Order number	261174 CA115P
GTIN	4960664040469
Item class	25E

**Technical description**

Tool material	Carbide
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.25 mm/rev.
ISO code indexable insert	VBMT 110304
Grade	CA115P
Cutting speed $v_c$ main application	140 - 340 m/min
Cutting conditions	continuous
Main application	P
Number of changes/inserts	2
Cutting depth $a_p$	0.5 - 2 mm
Chip breaker	HQ
Corner radius	0.4 mm

Type of product

Indexable insert for turning