

**Garant****Cutter insert Full radius width 4 mm, Type: ALU****Order data**

Order number	218484 ALU
GTIN	4067263116547
Item class	21B

**Description****Suitable for:**

For side milling cutters No. 218408 – 218444 and parting-off tool No. 273560.

**Note:**

Standard application values for  $a_e$  max.

Suitable for side/parting off milling cutters  $a_p= 3.1$  mm.

**Technical description**

Type	ALU
Feed $f_z$	0.13 mm
Corner radius	0.15 mm
Tolerance $a_p$	0 / +0.3 mm
Grade	HU7810
Tool material	Carbide
Number of changes/inserts	1

Coating	TiAlN
Type of product	Indexable insert for milling