


DC.T 11T304, Grade: SW05

Order data

Order number	260386 SW05
GTIN	4960664629619
Item class	25E

Description

DC.T 11T304 SW05 Grade: SW05

Chip breaker: MQ

Tolerance: M

Cutting depth a_p : 0.1 - 1 mm

Feed f : 0.05 - 0.2 mm/rev.

Cutting speed v_c main application: 40 - 100 m/min

Technical description

Cutting speed v_c main application	40 - 100 m/min
Main application	Ti
Cutting depth a_p	0.1 - 1 mm
Chip breaker	MQ
Feed f	0.05 - 0.2 mm/rev.
Corner radius	0.4 mm
Cutting conditions	continuous

Grade	SW05
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 11T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning