


**TNMG 160404, Grade: SW05**

**Order data**

Order number	251582 SW05
GTIN	4960664629886
Item class	25E

**Technical description**

Cutting depth $a_p$	0.5 - 2.5 mm
Feed $f$	0.1 - 0.35 mm/rev.
Corner radius	0.4 mm
Main application	Ti
Chip breaker	MU
Cutting conditions	continuous
Cutting speed $v_c$ main application	50 - 140 m/min
Grade	SW05
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6

Type of product

Indexable insert for turning