


**DC.T 11T302, Grade: CA525**

**Order data**

Order number	260385 CA525
GTIN	
Item class	25E

**Description**
**Technical description**

Corner radius	0.2 mm
Chip breaker	HQ
Cutting depth $a_p$	0.5 - 1.5 mm
Main application	P
Cutting speed $v_c$ main application	80 - 330 m/min
Feed $f$	0.05 - 0.25 mm/rev.
Cutting conditions	slightly interrupted
Grade	CA525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 11T302

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning